

STEIN MANUFACTURING



**F1B Series
Side Load PTO**

Ford 460 Maximum 135 HP Industrial Bell Housing	
4 Speed, Complete Unit.....	1240
Shaft 1 3/8" X 10 Spline (Dr. End 2 1/4 X 5/8 Key) Pilot End .984	1541
F1B Cast Iron Housing	1542
Clutch Release Handle on Left Side	1333
Clutch Release Handle of Right Side.....	1543R
Throwout Bearing Collar	1544
Front Bearing Retainer.....	1508
5211Z Bearing.....	1369
6211Z Bearing.....	1349

Ref.	Part #	Description
	1240	F1B PTO Unit—Less Linkage
1	400-201	Bearing Housing
2	400-202	Bearing Retainer Cap
3	400-203	Throwout Bearing Collar
4	400-204	Drive Shaft (2 1/4 x 5/8 key 5 or 7" long)
5	400-205	Front Bearing (5211Z)
6	400-206	Rear Bearing (6211Z)
7	400-207	Snap Ring
8		5/16-18 x 1" Hex Bolt (QTY. 8)
9	308-209	Pivot Shaft Tube
10	300-210	7/8" ID x 1" OD x 1" Bushing (QTY. 2)
11	300-211	7/8" Set Collar
12	300-212	Handle
13	—	1/4-20 x 2 1/2" Hex Bolt
14	—	1/4" Lock Washer
15	—	1/4 -20 Nut
16	—	1/4-28 UNF Grease Fitting (QTY. 2)
17	308-217	Pivot Shaft
—	—	
19	—	3/8-24 x 1 1/4" Hex Bolt
20	—	3/8 Flat Washer
21	—	3/8 Lock Washer
22	—	3/8-24 Nut

